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D2829**Job Sheet 186435****Part No:** D2829**Job Qty:** 50 ea**Part Name:** Threaded Stud**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/15/18**Job Tracking No:****Due Date:** 11/28/18**Created By:** Linda Lacelle**Type:** SOLD**Description:****Note:** DWG REV B IPP A 99.07.13 New Issue DM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		11/28/18	0.00	0.00	Start Up Machining-1		1/8 JSD 18/11/18
100	Hardinge	50 pcs		11/28/18	0.00	7.99	Hardinge		" "
110	QC	50 pcs		11/28/18	0.00	0.00	QC2 Machining-1		" "
120	QC	50 pcs		11/28/18	0.00	0.00	QC8 Machining-1		" "
130	Packaging	50 pcs		11/28/18	0.00	0.00	Packaging3-1		7/10 18/12/18
140	QC21-SA	50 Ea		11/28/18	0.00	0.00	QC21		" "

Part Op 100 - 1-Machine as per folio FA793 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 130 - LOCATION : GA

DEC 10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	5 ft (.1 ea)	90-Start up Operation	5115487

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	5	20	0

Part Specifications

Specifications could not be found.

Plex 11/22/18 8:22 AM dart.white.jesse

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition			Completed By																		
							Lead hand / Supervisor Approval Verification																		
							QC / QA Coordinator Approval																		
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____																			

DART AEROSPACE LTD		Work Order:	186433
Description: Threaded Stud		Part Number:	D2829
Inspection Dwg: D2829 Rev: B			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

Measured by: J.C.G.	Audited by: J.C.G.	Prototype Approval: N/A
Date: 18-11-20	Date: 18/12/02	Date: N/A

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www.dartaerospace.com

Container No: S130454



Part: D2829

Job No: 186435

Serial No/Batch: S130454

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/22/18